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576231

**D5473-041**  
**Job Sheet 193378**



**Part No:** D5473-041

**Job Qty:** 1 pcs

**Part Name:** Fuel Gauge Assembly



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 4/12/19

**Job Tracking No:**

**Due Date:** 4/19/19

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** D5473 REV:A IPP REV:A 17.10.24 NEW ISSUE DD VERF:DP

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 100   | Small Fab - 1               | 1 pcs | 4/19/19    |          | 0.00      | 0.25    | Small Fab - 1         |           | SAP 19-04-19 |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |              |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |              |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |              |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |              |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |              |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |              |
| 110   | QC 5                        | 1 pcs | 4/19/19    |          | 0.00      | 0.00    | QC 5 - 10             |           | DAS 40 9-89  |
|       |                             |       |            |          |           |         | QC 5 - 12             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 17             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 18             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 19             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 22             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 24             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 3              |           |              |
|       |                             |       |            |          |           |         | QC 5 - 43             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 49             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 51             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 58             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 68             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 9              |           |              |
|       |                             |       |            |          |           |         | QC 5 - 50             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 30             |           |              |
|       |                             |       |            |          |           |         | QC 5 - 40             |           |              |
| 120   | Packaging 3-1 - Stock - B4B | 1 pcs | 4/19/19    |          | 0.00      | 0.00    | Packaging 3 - 1 - B4B |           | DAS 40 9-89  |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |              |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |              |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |              |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |              |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |              |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B |           |              |

Plex 4/12/19 1:04 PM Dart.lajeunesse.marie

APR 29 2019

**130 - (QC21- Final Inspection - Work Order Release)**

D350-794-call SN 20312C

## 0

[https://www.plexonline.com/34a1a037-331e-480b-abd7-33f6b2a839f9/Plexus Control/Report Viewer 2.asp?URL=../Part/Job Sheet.asp&Report=Tru...](https://www.plexonline.com/34a1a037-331e-480b-abd7-33f6b2a839f9/Plexus%20Control/Report%20Viewer%202.asp?URL=../Part/Job%20Sheet.asp&Report=Tru...) 2/2



Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                        |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QS1042)           |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  | Completed By           |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  | Lead hand / Supervisor |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |                        |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                        |  |

vaReceived Command: VA

ALL Configuration Data MAIN MENU  
Item#, Name, Current Value

1,Model Name,TR-1-FL-D1  
3,Unit ID,203126  
4,MFG Date,180509  
5,Input Type,2  
6,Switch Input,0  
7,RS232 Output,0  
8,RS232 Input,0  
9,RS232 Baud Rate,57600  
10,RS232 Output Rate,500  
11,HW Version,1  
14,Backlight Type ,0  
15,Photocell Low,10  
16,Photocell High,2700  
17,Pot Low,9  
18,Pot High,424  
19,Pot Low Threshold,12  
20,Digits Dim,3.000000  
21,Digits Bright,60.000000  
22,Dial Dim,9.000000  
23,Dial Bright,80.000000  
24,Constant,800  
25,LED Maximum,100  
26,LED Minimum,5  
27,Pot Ratiometric,0.000000  
32,5V Calibration,0  
33,Ref Ch Gain,1.000000  
34,Ref Ch Offset,0.000000  
35,Ref Ch Map Enabled,0  
36,Ref Ch Filter,20  
37,Ref Chan Ratiometric,3.000000  
38,Gain,1.000000  
39,Offset,0.000000  
40,Reference Chan,0  
41,Allow Neg,0  
42,Filter,60  
43,Dejitter,3  
44,Rounding,0.500000  
45,Decimal Plcs,1  
46,Zero Snap,1.000000  
47,KFactor,0.000000  
48,Map Enabled,1  
49,Input at Maximum,0.000000  
50,Spike Filter,1200.000000  
51,Ratiometric,0.000000  
52,Raw Gain,1.000000  
53,Raw Offset,0.000000  
56,Needle Hardstop,286.000000  
57,Needle Filter,1000  
58,Needle Dejitter,3  
59,BV Gain,1.000000  
60,BV Offset,0.000000  
61,BV Filter,400  
62,Needle Home,45.000000

63,Maximum Value,0.000000  
66,Extrapolation,1  
67,Map IN A,3695.000000  
68,Map OUT A,0.000000  
69,Map IN B,3465.000000  
70,Map OUT B,4.000000  
71,Map IN C,3180.000000  
72,Map OUT C,10.000000  
73,Map IN D,2950.000000  
74,Map OUT D,16.000000  
75,Map IN E,2755.000000  
76,Map OUT E,22.000000  
77,Map IN F,2560.000000  
78,Map OUT F,28.000000  
79,Map IN G,2410.000000  
80,Map OUT G,34.000000  
81,Map IN H,0.000000  
82,Map OUT H,0.000000  
83,Map IN I,0.000000  
84,Map OUT I,0.000000  
85,Map IN J,0.000000  
86,Map OUT J,0.000000  
87,Digit Value A,0.000000  
88,Dial Deg A,45.000000  
89,Digit Value B,34.000000  
90,Dial Deg B,255.000000  
91,Digit Value C,40.000000  
92,Dial Deg C,270.000000  
93,Digit Value D,0.000000  
94,Dial Deg D,0.000000  
95,Digit Value E,0.000000  
96,Dial Deg E,0.000000  
97,Digit Value F,0.000000  
98,Dial Deg F,0.000000  
99,Digit Value G,0.000000  
100,Dial Deg G,0.000000  
101,Digit Value H,0.000000  
102,Dial Deg H,0.000000  
103,Digit Value I,0.000000  
104,Dial Deg I,0.000000  
105,Digit Value J,0.000000  
106,Dial Deg J,0.000000  
107,LED1 Start A,0.000000  
108,LED1 End A,0.000000  
109,LED1 Start B,0.000000  
110,LED1 End B,0.000000  
111,LED1 Start C,0.000000  
112,LED1 End C,0.000000  
113,LED1 Start D,0.000000  
114,LED1 End D,0.000000  
115,LED1 Start E,0.000000  
116,LED1 End E,0.000000  
117,LED2 Start A,0.000000  
118,LED2 End A,0.000000  
119,LED2 Start B,0.000000  
120,LED2 End B,0.000000  
121,LED2 Start C,0.000000  
122,LED2 End C,0.000000  
123,LED2 Start D,0.000000  
124,LED2 End D,0.000000  
125,LED2 Start E,0.000000  
126,LED2 End E,0.000000  
127,Red output Start A,0.000000



128,Red Output End A,10.000000  
 129,Red Output Start B,0.000000  
 130,Red Output End B,0.000000  
 131,Red Output Start C,0.000000  
 132,Red Output End C,0.000000  
 133,Red Output Start D,0.000000  
 134,Red Output End D,0.000000  
 135,Red Output Start E,0.000000  
 136,Red Output End E,0.000000  
 137,Yellow Out Start A,0.000000  
 138,Yellow Out End A,30.000000  
 139,Yellow Out Start B,0.000000  
 140,Yellow Out End B,0.000000  
 141,Yellow Out Start C,0.000000  
 142,Yellow Out End C,0.000000  
 143,Yellow Out Start D,0.000000  
 144,Yellow Out End D,0.000000  
 145,Yellow Out Start E,0.000000  
 146,Yellow Out End E,0.000000  
 147,LED1 Warn Delay,0  
 148,LED1 Warn Delay,0  
 149,Red Ext Warn Delay,0  
 150,Yel Ext Warn Delay,0  
 152,RC Map IN A,0.000000  
 153,Map OUT A,0.000000  
 154,RC Map IN B,0.000000  
 155,Map OUT B,0.000000  
 156,RC Map IN C,0.000000  
 157,Map OUT C,0.000000  
 158,RC Map IN D,0.000000  
 159,Map OUT D,0.000000  
 160,RC Map IN E,0.000000  
 161,Map OUT E,0.000000  
 162,RC Map IN F,0.000000  
 163,Map OUT F,0.000000  
 164,RC Map IN G,0.000000  
 165,Map OUT G,0.000000  
 166,RC Map IN H,0.000000  
 167,Map OUT H,0.000000  
 168,RC Map IN I,0.000000  
 169,Map OUT I,0.000000  
 170,RC Map IN J,0.000000  
 171,Map OUT J,0.000000

Version: TR-1 2.15  
 FW Tracking Number 9

Current Input Readings  
 Bus Voltage: 30.37V  
 Raw Primary Input: 9387.2100  
 Displayed Value: 0.00  
 Needle Degrees: 44.92

Backlight Current Values  
 Backlight Control Type = 0 (PhotoCell)  
 PhotoCell Input: 2165  
 Pot Input: 11  
 Digit Output: 48.60  
 Illum Output 65.80  
 Bus Voltage: 30.3678

D350-794-CAL1 SN203126

MAIN MENU, Press M for Menu

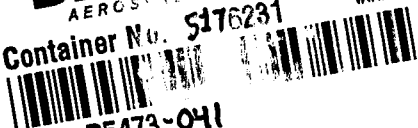
To SET a value: Type S followed by the item number and the new value.

[MAIN]>



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CANADA  
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Container No. S176231



Part: D5473-041

Job No: 193378

Serial No/Batch. S176231

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/29/19